

Custom Rollforming Corporation (CRC Solar), Editorial #2  
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### **Capitalizing on Productivity**

“Roll forming is a continuous bending operation in which a long strip of sheet metal (typically coiled steel) is passed through sets of rolls mounted on consecutive stands, each set performing only an incremental part of the bend, until the desired cross-section profile is obtained. Roll forming is ideal for producing constant-profile parts with long lengths and in large quantities. “

Roll forming has advantages over other methods of metal forming by producing parts that are much lighter, with thinner walls and stronger because it is formed in a cold state. Compared to other methods, roll forming is a much more rapid process. Holes and notches can be added to the roll formed parts by utilizing in line presses. This means less time and eliminates a secondary operation. The lengths of the components being formed are not limited and this offers great flexibility for various requirements. At Custom Rollforming Corporation, we make Bradbury use of equipment inside of our 52,000 square foot building. Our ten roll forming lines and specialty equipment is reliable, accurate and productive. Whether a project requires parts that have a common profile or are more complex in their design, CRC has the necessary resources and experience to be a reliable partner for any solar venture. Our history of providing competitive pricing, outstanding quality and attentive service means we are prepared to assist you with your next endeavor. Please contact CRC Solar for estimates on your upcoming projects.

Please visit our website at [www.crcsolar.com](http://www.crcsolar.com) , call our office at 800-457-8837 or email at [manderson@customrollformingcorp.com](mailto:manderson@customrollformingcorp.com) .